

FEB 16 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-761-053

Job Sheet 172203



Part No: D412-761-053

Job Qty: 1 ea

Part Name: Door Mounted Instrument Panel, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/18

Job Tracking No:

Due Date: 3/15/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV G IPP REV:A 14.01.09 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	3/15/18	3/15/18	0.00	0.00	Start Up Stores/Pkg-1		MAR 15 2018
110	Packaging	1 pcs	3/15/18	3/15/18	0.00	0.00	Packaging1-5		MAR 15 2018
120	QC	1 pcs	3/15/18	3/15/18	0.00	0.00	QC4		M. 10.
125	DC	1 pcs	3/15/18	3/15/18	0.00	0.00	DC		M. 10.
130	Packaging	1 pcs	3/15/18	3/15/18	0.00	0.00	Packaging3-2		M. 10.
140	QC21-FG	1 Ea	3/15/18	3/15/18	0.00	0.00	QC21		MAR 19 2018

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Document Control Photocopy bluefile and create labels as per PPP D412-761-053 chg 001

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D412-761-053

Location: FG020

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	2 Ea (2 ea)	90-Start up Operation	5015688
AN3-4A	Bolt	8 Ea (8 ea)	90-Start up Operation	5019388
AN526C1032R6	Screw	6 Ea (6 ea)	90-Start up Operation	F1892
AN743-12	Clip	1 Ea (1 ea)	90-Start up Operation	FM127124
D3705-11	Main Panel	1 Ea (1 ea)	90-Start up Operation	F146202
D3705-7	Main Panel	1 Ea (1 ea)	90-Start up Operation	F146199
D3705-9	Panel	1 Ea (1 ea)	90-Start up Operation	F146203
D3867-1	Connector Plate	1 Ea (1 ea)	90-Start up Operation	F146204
D4758-1	Blanking Plate	2 Ea (2 ea)	90-Start up Operation	F146209
D4758-3	Blanking Plate	3 Ea (3 ea)	90-Start up Operation	F146204
MS21042L3	Nut	10 Ea (10 ea)	90-Start up Operation	S037284-1
MS21919-WDG8	Clamp	1 Ea (1 ea)	90-Start up Operation	S005142
NAS1149D0332J	Washer	10 Ea (10 ea)	90-Start up Operation	S020606
D5023-041	Instrument Panel Assembly	1 Ea (1 ea)	90-Start up Operation	



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Container No: S051696



Part: D412-761-053

Job No: 172203

Serial No/Batch: S051696

Revision:
Inspector:

Date: 03/15/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-3A	2	272	0
	AN3-4A	8	336	0
	AN526C1032R6	6	298	0
	AN743-12	1	6	0
	D3705-11	1	6	0
	D3705-7	1	7	0
	D3705-9	1	5	0
	D3867-1	1	16	0
	D4758-1	2	19	0
	D4758-3	3	13	0
	D5023-041	1	0	0
	MS21042L3	10	3,651	0
	MS21919-WDG8	1	106	0
	NAS1149D0332J	10	3,786	0
Part Specifications				
Specifications could not be found.				

Plex 2/13/18 2:54 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001331	S047212	AN3-3A	Bolt	S015688	ST350	2
001331	S047211	AN3-4A	Bolt	S019388	ST350	8
001331	S047208	AN526C1032R6	Screw	F1892	ST326	6
001331	S047203	AN743-12	Clip	FM127124	ST330	1
001331	S047201	D3705-11	Main Panel	F146202	ST507	1
001331	S047199	D3705-7	Main Panel	F146199	ST507	1
001331	S047200	D3705-9	Panel	F146203	ST507	1
001331	S047194	D3867-1	Connector Plate	F143648	ST053	1
001331	S047193	D4758-1	Blanking Plate	F146209	ST113	2
001331	S047192	D4758-3	Blanking Plate	F146204	ST113	3
001331	S047191	MS21042L3	Nut	S037284-1	FP001	10
001331	S047175	MS21919-WDG8	Clamp	S005142	OVER008	1
001331	S047174	NAS1149D0332J	Washer	S020606	ST264	10

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D5023-041 S057522

Plex 3/2/18 10:56 AM Dart.joly.jocelyne

QTY -041	QTY -041A	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -053	QTY -141	PART NUMBER	DESCRIPTION
					1				D3780-041	ARMREST ASSEMBLY
					1				D3696-041	* ARM ASSEMBLY
					1				D3696-1	** ARM
					1				D3801-3	** HAND RETRACTABLE SPRING PLUNGER
					1				D3781-041	* LATERAL CUSHION ASSEMBLY
					1				D3781-043	* ARMREST CUSHION ASSEMBLY
					1				D3785-3	* BRACKET
					1				D3977-1	* BOLT
					1				D3978-1	* NUT (CASTELLATED)
					1				D3979-1	* WASHER (SQUARE HOLE)
					2				AN970-6	* WASHER
					1				MS24665-302	* COTTER PIN
					2				MS21042L3	* NUT
					2				MS24693-C272	* SCREW
					2				MS24693-C277	* SCREW
					1				NAS1149D0663J	* WASHER (OR AN960JD616)
					11				AN3-6A	BOLT
					1				AN6-26	BOLT
					1				AN320-6	CASTELLATED NUT
					11				NAS1149D0363J	WASHER (OR AN960JD10)
					1				NAS1149D0616J	WASHER (OR AN960JD616L)
					2				NAS1515H6L	WASHER
					1				MS24665-302	COTTER PIN
					3				MS21071L3	ANCHORNUT
					8				MS21075L3	NUTPLATE
						1			D4097-041	ARMREST ASSEMBLY
						1			D3696-041	* ARM ASSEMBLY
						1			D3696-1	** ARM
						1			D3801-3	** HAND RETRACTABLE SPRING PLUNGER
						1			D4098-041	* CUSHION ASSEMBLY
						1			D4099-1	* BRACKET
						3			MS21042L3	* NUT
						5			MS24693-C273	* SCREW
						3			MS24693-C277	* SCREW
						1			NAS1149D0332J	* WASHER
						11			AN3-6A	BOLT
						1			AN6-26	BOLT
						1			AN320-6	CASTELLATED NUT
						11			NAS1149D0363J	WASHER (OR AN960JD10)
						1			NAS1149D0616J	WASHER (OR AN960JD616L)
						2			NAS1515H6L	WASHER
						1			MS24665-302	COTTER PIN
						3			MS21071L3	ANCHORNUT
						8			MS21075L3	NUTPLATE
								4	D3932-1	SNAP VENT
							1		D5023-041	INSTRUMENT PANEL ASSEMBLY
							2		AN3-3A	BOLT
							8		AN3-4A	BOLT
							1		AN743-12	BRACKET, SUPPORT CLAMP
							10		MS21042L3	NUT
							1		MS21919WDG8	SUPPORT CLAMP
							10		NAS114900332J	WASHER (AN960J010L)
							6		AN526C1032R6	SCREW
							1		D3867-1	CONNECTOR PLATE

QTY -041	QTY -041A	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -053	QTY -141	PART NUMBER	DESCRIPTION
							1		D3705-7	FACE PLATE
							1		D3705-9	FACE PLATE
							1		D3705-11	FACE PLATE
							2		D4758-1	BLANKING PLATE
							3		D4758-3	BLANKING PLATE

* DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

Change Record

PAGE 1 OF 1

Part Number: D412-761-053

Description: DOOR MOUNTED INSTRUMENT PANEL

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					